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Rev IN-AA-P-RZR900S15-HC-02-03-04-07 10/3/2017

Keep all components removed from machine



(Driver Side)

disconnect Sway Bar Links from A-Arms

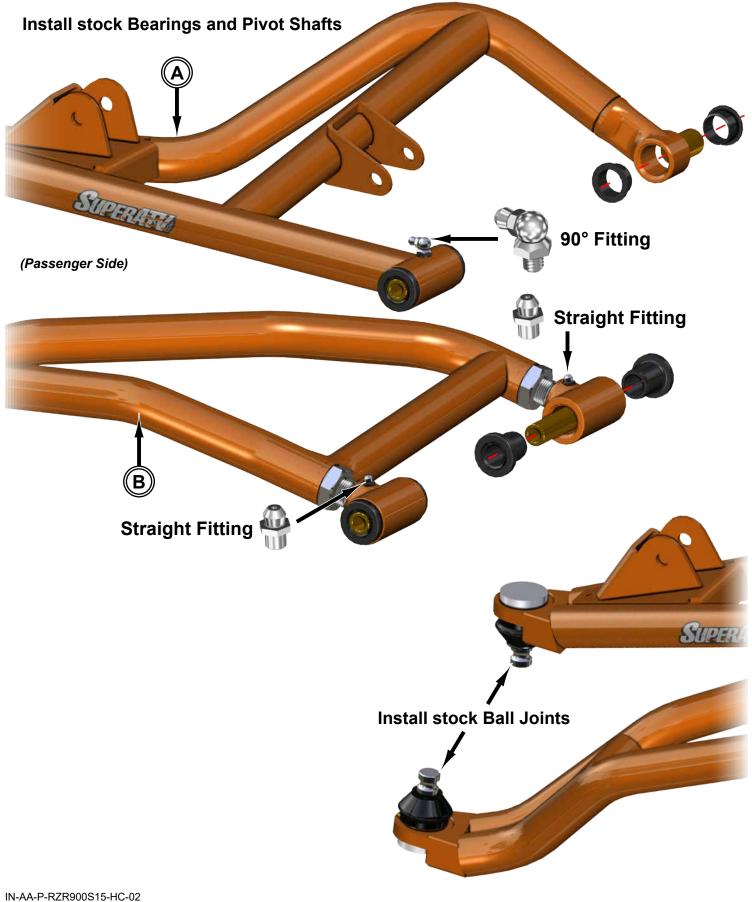
remove Brake Line Clamps from A-Arms

disconnect Tie Rod Ends

remove Wheel Bearings from A-Arms

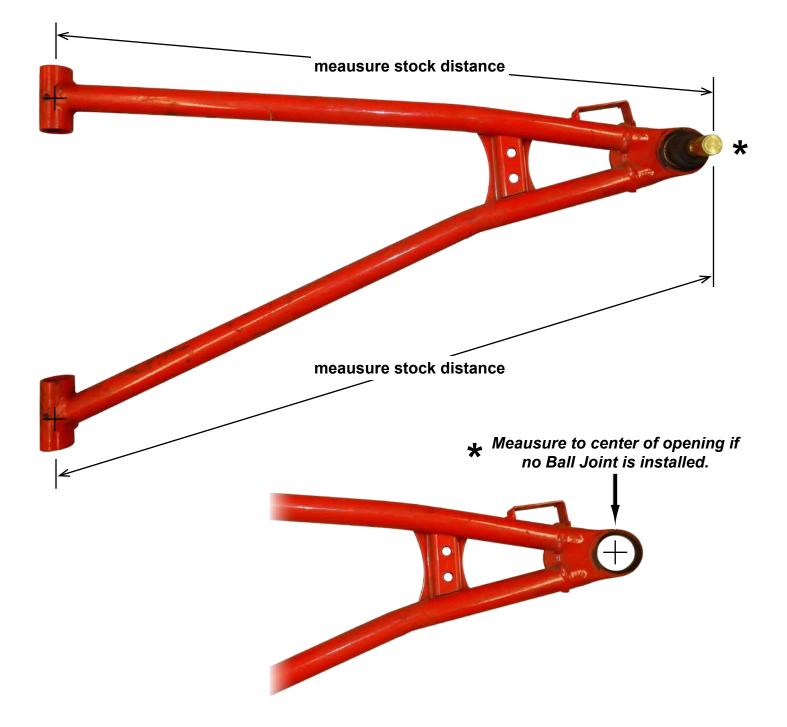
remove A-Arms from Frame

A-Arms Prep:



PIVOT BLOCK SETTINGS

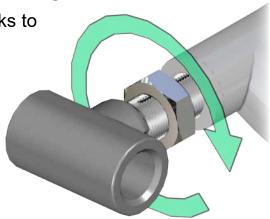
- Place stock A-Arms onto a flat surface and take measurements as shown.
- Record numbers.



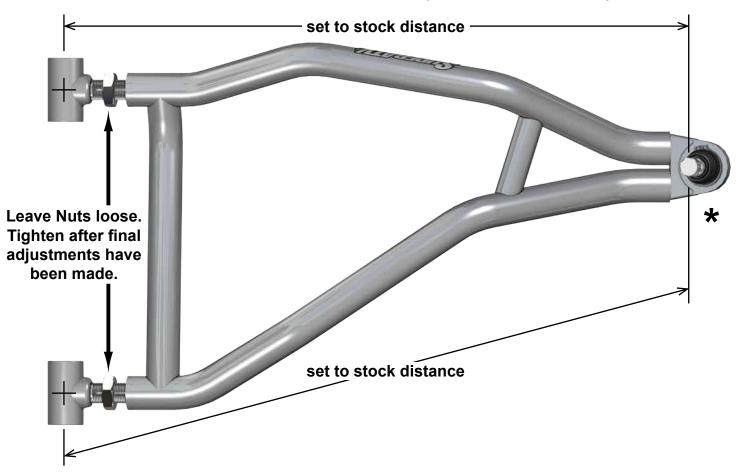
TAKE ALL MEAUSUREMENTS FROM CENTER OF PIVOT TUBE TO CENTER OF BALL JOINT OR BALL JOINT OPENING.

PIVOT BLOCK SETTINGS CONTINUED

- Place new A-Arms onto a flat surface and set Pivot Blocks to measurements previously recorded.



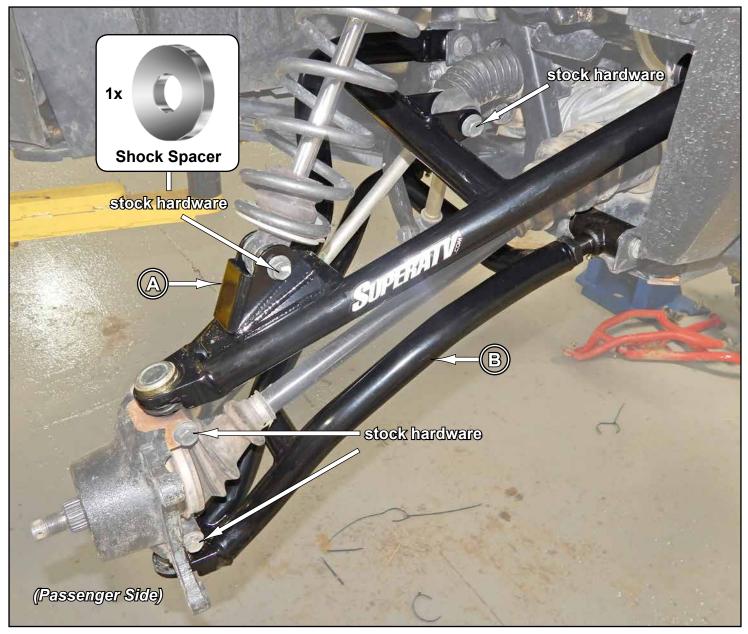
1 full turn, 360°, of Pivot Block is 1mm of adjustment. (note: 6 full turns is 1/4")



TAKE ALL MEAUSUREMENTS FROM CENTER OF PIVOT TUBE TO CENTER OF BALL JOINT OR BALL JOINT OPENING. Due to manufacturer changes in Frame design, SuperATV Upper A-Arms will fit tightly when installed.



- Install new A-Arms to Frame with stock hardware. **Do not install Nuts to Lowers until all final** *adjustments have been completed.*
- Install Sway Bar Links to Upper A-Arms with stock hardware.
- Install Shocks to Upper A-Arms with stock hardware and included Shock Spacers.
- Install Wheel Bearings to Arms with stock hardware. *Do not install Nuts to Lowers until all final adjustments have been completed.*



- Reinstall Tie Rod Ends to Wheel Bearings with stock hardware.



- Reinstall Tires and see following pages for Camber and Caster adjustments if required.
 Add Nuts to previously installed hardware and tighten completely.

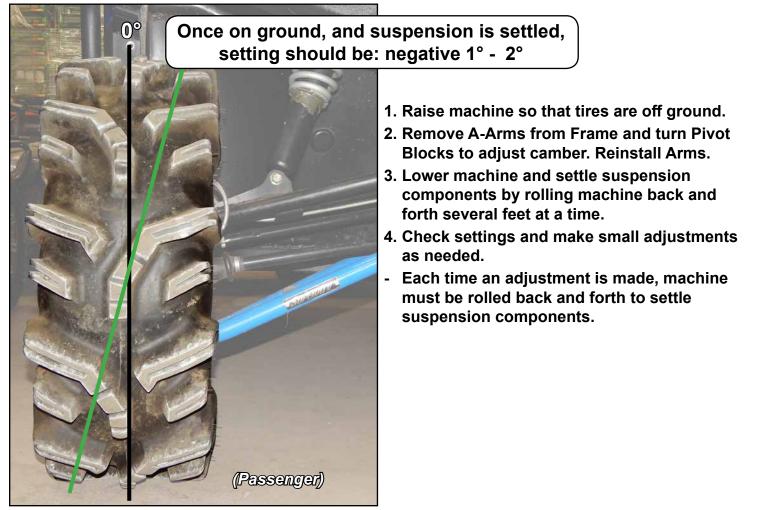
FRONT TIRES MUST HAVE EQUAL AIR PRESSURE BEFORE MAKING ANY ADJUSTMENTS.

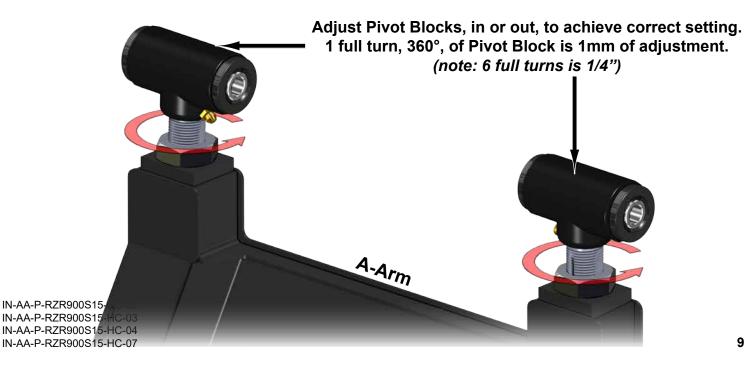
CAMBER

Perform adjustments in small increments.



Adjustments are to be made after all suspension components have been completely assembled. Tires must not be in contact with ground when making adjustments.





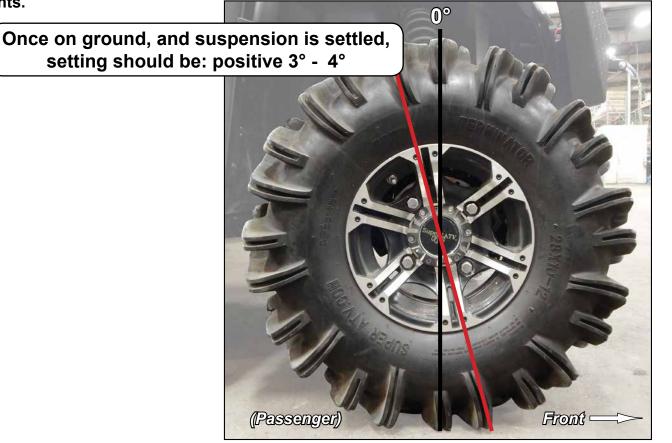
CASTER

Perform adjustments in small increments.

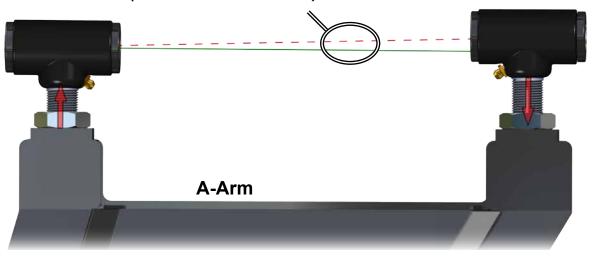


Adjustments are to be made after all suspension components have been completely assembled. *Tires must not be in contact with ground when making adjustments.*

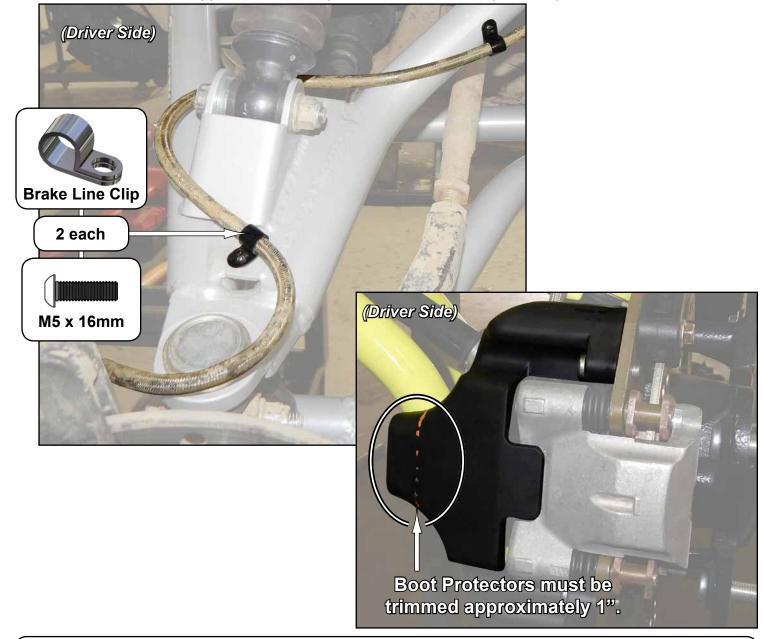
- 1. Raise machine so that tires are off ground.
- 2. Remove A-Arms from Frame and turn Pivot Blocks to adjust caster. Reinstall Arms.
- 3. Lower machine and settle suspension components by rolling machine back and forth several feet at a time.
- 4. Check settings and make small adjustments as needed.
- Each time an adjustment is made, machine must be rolled back and forth to settle suspension components.



Adjust Pivot Blocks, in or out, to achieve correct setting. One Pivot Block will be different. 1 full turn, 360°, of Pivot Block is 1mm of adjustment. (note: 6 full turns is 1/4")



- Secure Brake Lines to Upper A-Arms with provided Brake Line Clips, Clamps, and M5 hardware.



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