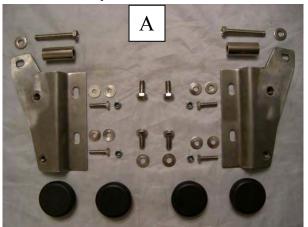


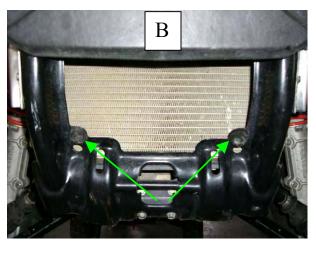
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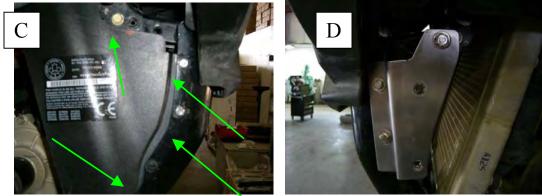
Polaris 450-800 2004+ Front Bumper Installation Part # FB-P-SPT-05+



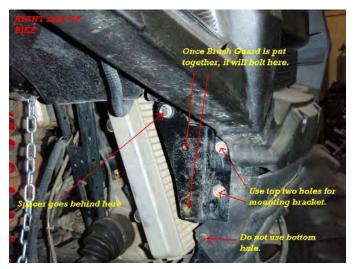
- 1. To allow for easier access to the inside of the ATV frame, remove the radiator protection screen. Pull swiftly on the screen to remove the pins from the grommets on the top and bottom (Illustration B).
- 2. Remove the plastic splash guard on each side by removing the two bolts and push pin (Illustration C).
- 3. Using the 2 ¼" long bolt and washer, loosely install the bumper mounting bracket to the frame with the 1 ¾" spacer between the new bracket and frame. Thread the bolt into the existing threaded hole in the frame (Arrows shows hole in Illustration C).
- 4. Now loosely install the 1" long bolts and washers thru the slots in the mounting bracket and secure them with the locknut on the backside of the frame (Illustration D). Note: If you wish to reinstall the splash guards do so using the same bolts used to bolt the mounting bracket to the frame.
- 5. Repeat for other side.
- 6. Using the inner holes on the bumper secure it to the mounts using the 3/4" long bolts. Use washers on the two mounting bolts that are used on the slotted holes.
- 7. With the bumper in place and straight, tighten up all bolts and install end caps using a rubber mallet.
- 8. Reinstall the radiator protection screen.

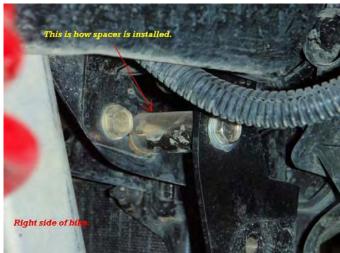






Additional Pictures if need below:





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