

740B Clifty Drive • Madison, Indiana 47250 • 812-574-7777

RB-CA-COM CanAm Commander Rear Bumper: #1144 Installation Instructions





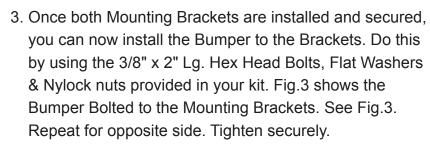
NOTE: For illustration purposes, the bed of the Commander has been removed for clearer viewing of the installation.

 First, you need to remove the (2) nuts that attach the swivel brackets up underneath the bed of the commander. Fig 1 shows these nuts to be removed. Keep these as you will reuse them when installing the Mounting Brackets in the next step. See Fig.1.



Fig.1

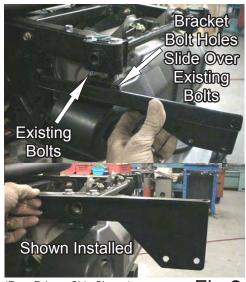
2. Now you need to install the Mounting Bracket where you removed the (2) nuts from, using the same factory nuts to install the Mounting Bracket with. Fig.2 shows the (2) holes in the Mounting Bracket that slide over the existing bolts, and also what it looks like installed. Tighten Nuts securely. Repeat for opposite side.



4. After you install the bumper onto the Mounting Brackets, you have the option to install the upper portion of the Mounting Bracket onto the bottom of the bed if desired. To do this, you will need to drill an "F" size (suggested) or 17/64" hole to accommodate the 5/16" Self Tapping Bolt provided in your kit. The hole in the Mounting Bracket is located on the very end of the Bracket as shown in Fig.4. Predrill and install the Self Tap bolt and tighten. Repeat for opposite side.



Shown with Bumper Installed except for 5/16" Self Tap & Bed Removed.



(Rear Drivers Side Shown)

Fig.2

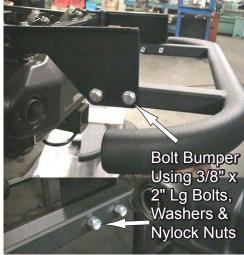


Fig.3



Fig.4

Thank You For Choosing